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1. Introduction

The following procedure is applicable to all MC406 holder and the final scope is to give information and instruction for the assembly of the battery pack on the flow meter

2. Procedure

Step	Photo	Description
1		Place the Flow meter on a work station
2		Partially unscrew the nut of the clamp that connects the converter to the sensor



3



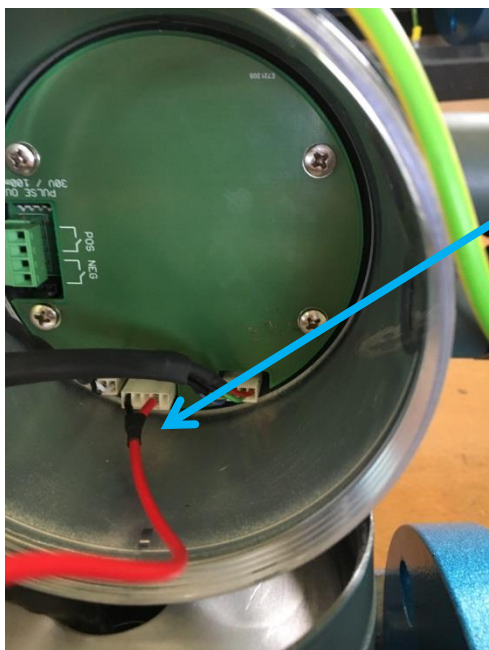
keep still the top of the housing (blue arrow), and unscrew the aluminum base that will rotate within the clamp (red arrow)

4



The open converter will look like this

5



Connect the battery pack to the 5 way connector.

WARNING: Verify that all the cable are fixed on the connectors

6



Place the battery as showed in the picture.
The cable of the electrode must be on one side of the pack and the cable of the coils on the opposite side

8



Hold the housing, screw the aluminum base and then fix the clamp